



## LNP\* Lubricomp\* Compound RL0019

### Americas: COMMERCIAL

Also known as: LNP\* Lubricomp\* Compound RL-4010 FR HP

Product reorder name: RL0019

LNP LUBRICOMP\* RL0019 is a compound based on Nylon 66 resin containing Flame Retardant, PTFE. Added features of this material include: Flame Retardant.

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	UNIT	STANDARD
<b>MECHANICAL</b>			
Tensile Stress, break	690	kgf/cm <sup>2</sup>	ASTM D 638
Tensile Strain, break	2.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	34800	kgf/cm <sup>2</sup>	ASTM D 638
Flexural Stress	1110	kgf/cm <sup>2</sup>	ASTM D 790
Flexural Modulus	35000	kgf/cm <sup>2</sup>	ASTM D 790
Tensile Stress, break	62	MPa	ISO 527
Tensile Strain, break	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	3640	MPa	ISO 527
Flexural Stress	103	MPa	ISO 178
Flexural Modulus	3270	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	33	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	2	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	12	cm-kgf	ASTM D 3763
Multiaxial Impact	12	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	3	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT, 1.82 MPa, 3.2mm, unannealed	105	°C	ASTM D 648
CTE, -40°C to 40°C, flow	6.69E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	7.05E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	6.69E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.05E-05	1/°C	ISO 11359-2



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TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	UNIT	STANDARD
<b>THERMAL</b>			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	89	°C	ISO 75/Af
<b>PHYSICAL</b>			
Density	1.39	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.46	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	1.9	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	2	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	1.89	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	1.96	%	ISO 294
Density	1.39	g/cm <sup>3</sup>	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.7	%	ISO 62

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PROCESSING PARAMETERS	TYPICAL VALUE	UNIT
<b>Injection Molding</b>		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	275 - 290	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm